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Statistical quality control provides off-line tools to support analysis- and decision-making to help determine if a process is stable and predictable. When SPC and SQC tools work together, users see the current and long-term picture about processing performance (refer Figure 9.9).

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statistical quality-control techniques, design of experiments, regression analysis and empirical model building, and the application of operations research methodology to problems in manufacturing systems.

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Two general approaches Sample produced at the same time consecutive units Sample representing all units produced since last sample Often used to make decisions about acceptance of product Effective at detecting shifts to out-of-control state and back into in-control state between samples Care must be taken because we can often make any process appear to be in statistical control just by stretching out the interval between observations in the sample.

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Introduction This book provides an accessible presentation of concepts from probability theory, statistical methods, the design of experiments and statistical quality control. It is shaped by the experience of the two teachers teaching statistical methods and concepts to engineering students, over a decade.

Introduction to Statistical Methods, Design of Experiments ...

The authors cover basic and advanced methods of statistical process control (SPC), show how statistically designed experiments can be used for process design, development and improvement, and explore acceptance sampling. Throughout the pages, guidelines are provided for selecting the correct statistical technique to use in a variety of situations.

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Categories of Statistical Quality Control Statistical Process Control The Statistical Process Control Techniques Control Charts for Variables.

Lecture 49 Statistical Quality Control (SQC)

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